

# SBM 4000 series

**High performance strapping machines for use with**  
9/12mm Dylastic® plastic strapping

**New generation. Higher productivity.**  
**Lower maintenance.**

SBM 4000



SBM 4300



SBM 4344



## **Stand alone and fully automatic models**

Choice of manual or fully automatic machines with  
integral adjustable height conveyor

## **High productivity**

Up to 65 strapping cycles per minute

## **User friendly**

Exceptionally easy operation with fast set-up  
and program selection via touch panel

## **Consistent strap tension**

Strap tension easily adjusted with press button

## **Maximum uptime**

Automatic strap end ejection, easy coil change  
and automatic strap re-feed

## **Easy fault clearance**

Simple troubleshooting and maintenance  
without tools



SBM 4330

# SBM 4000 series

High performance strapping machines for use with 9/12mm Dylastic® plastic strapping

## SBM 4000 Series

Designed for use with Signode 9/12mm Dylastic® strap, the SBM 4000 series offers fast, secure strapping for a wide range of packages across medium and heavy duty applications. The range includes operator-controlled stand alone machines and fully automatic operatorless models for integration with conveyor handling systems.

Every aspect of the 4000 Series is designed to achieve maximum productivity. All the machines feature automatic strap feed and ejection, with strap tension easily adjustable via a push button touch panel, which also includes a 'soft' tension setting for strapping delicate products.

Operation is exceptionally easy and the SBM 4000 can complete up to 65 strap cycles per minute. With high levels of machine reliability, and only minimum service and maintenance requirements, the SBM 4000 is the high performance machine for general packaging.

Additionally, a range of options is also available to enable the SBM 4000 Series to be easily integrated into existing production facilities.

From stand alone machines to fully automatic production lines.  
Easy operation, cost effective, simple to maintain.

• Simple touch panel setup • Easy strap reload • Up to 65 cycles per minute • Strap tension easily adjustable • Simple technology • Low maintenance

### SBM 4330

#### High Performance Automatic Strapping

The SBM 4330 is a high performance, fully automatic strapping machine that can be easily integrated within an existing conveyor lines, due to its adjustable speed integral conveyor and four locking casters. Strap tension is also adjustable using the touch panel. The side-mounted coil ensures fast coil changes while the automatic strap threading and strap end ejection features help to increase machine availability still further.



Exceptionally easy operation



Compression bar holds pack secure during strapping



Strap is accurately position via a photo cell



### SBM 4300

#### Large stand alone strapper with integrated dispenser

The SBM 4300 is the ideal solution for larger packages and is available in a wide range of sizes to suit different operational requirements. Operator controlled, it delivers strap tensions of up to 450N, at up to 65 cycles a minute. Coil changeovers are fast and simple via the side mounted coil dispenser.



Optional bundle stops for precise positioning of loose packs



Simple and rapid coil changes



Easy access for maintenance without tools



**SIGNODE®**



# SBM 4000 series

**High performance strapping machines for use with 9/12mm Dylastic® plastic strapping**

## SBM 4000

### Stand alone strapper with integrated dispenser

Designed for use with Signode 9/12 mm strap, this stand alone strapping machine is suitable for a wide variety of general purpose tasks. It is capable of strapping at up to 65 cycles per minute with a 450N tension. The machine is quick and easy to set up and the simple technology makes it economical to operate and maintain.



## SBM 4400

### Side Sealing Machine

For packaging applications requiring a side sealing facility SBM 4400 provides a high efficiency solution, combining all the benefits of this machine programme with a highly efficient side seal application.

### Options

A range of optional features is also available to enable the SBM 4000 Series to integrate easily with specific customer operational requirements. Please ask for details.



## SBM 4340/44

### Wide Bodied Machine

Designed for applications requiring a much wider strapping table, the SBM 4344 has a chute size of 1650mm x 500mm and features driven conveying rollers and special controls making it ideal for demanding applications such as furniture packaging.

### Stainless Steel

For demanding applications where high levels of process cleanliness is required, the SBM 4332, 4302, 4432 and 4402 machines are available with stainless steel chutes, panels and frames.

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Signode has a policy of continuous product development and reserves the right to alter specifications at any time without prior notice.